





**D3971-2KIV OR D3971-2KGY INSERT, RH**

**NOTES:**

- 1) MATERIAL:  
 COVER: D3971-2KIV: SPIRIT MILLENNIUM, PARCHMENT US #385 OR  
 D3971-2KGY: SPIRIT MILLENNIUM, DOVE US #413  
 THREAD: -2KIV: MIL-V-T-295 TYPE II, CLASS A, BEIGE NYLON THREAD  
 -2KGY: MIL-V-T-295 TYPE II, CLASS A, GREY NYLON THREAD  
 FOAM: FOAMEX: 0.5" THICK GRADE F260-70N1, COLOUR: WHITE  
 BACKING: SKANDIA, INC: MUSLIN  
 LOOP STRIP: APLIX 400 1" WIDE LOOP STRIP (BEIGE), FR
- 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: N/A  
 7) WEIGHT: N/A  
 8) STITCHING: 4-6 STITCHES PER INCH, USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS

**RELEASED**  
 2010-01-06  
*mf*

|            |                    |  |              |
|------------|--------------------|--|--------------|
| DESIGN     | <i>PH</i>          | <b>DART AEROSPACE LTD</b>  |              |
| DRAWN      | <i>QP</i>          | HAWKESBURY, ONTARIO, CANADA  |              |
| CHECKED    | <i>[Signature]</i> | DRAWING NO.  | REV. B       |
| MFG. APPR. | <i>[Signature]</i> | D3971  | SHEET 2 OF 2 |
| APPROVED   | <i>[Signature]</i> | TITLE  | SCALE        |
| DE APPR.   | <i>[Signature]</i> | INSERT   | NTS          |
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